

SERIES 4380 | VERTICAL IN-LINE PUMPS CLOSED-COUPLED | 6 × 6 × 6 | SUBMITTAL

File No: 43-710
Date: NOV. 26, 2014
Supersedes: 43-710
Date: SEPTEMBER 10, 2012

Job: _____ Representative: _____
 _____ Order no.: _____ Date: _____
 Engineer: _____ Submitted by: _____ Date: _____
 Contractor: _____ Approved by: _____ Date: _____

PUMP DESIGN DATA

No. of pumps: _____ Tag: _____
 Capacity: _____ USgpm (L/s) Head: _____ ft (m)
 Liquid: _____ Viscosity: _____
 Temperature: _____ °F (°C) Specific gravity: _____
 Suction: 6" (150mm) Discharge: 6" (150mm)

MOTOR DESIGN DATA

HP: _____ RPM: _____ Frame size: _____ Enclosure: _____
 Volts: _____ Hertz: 60 Hz Phase: 3
 Efficiency: Energy EFF 12.11 NEMA premium 12.12

MATERIALS OF CONSTRUCTION

ANSI FLANGE RATING	ANSI 125	ANSI 250
Construction	<input type="checkbox"/> BF	<input type="checkbox"/> DBF
Casing	Cast iron	Ductile iron
Adapter	Cast iron	Ductile iron

Impeller: Bronze
Gasket: Confined non-asbestos fiber
Shaft: Carbon steel
Shaft sleeve: Bronze
Flush line: Braided stainless steel

MAXIMUM PUMP OPERATING CONDITIONS

ANSI 125
 175 psig at 150°F (12 bars at 65°C)
 140 psig at 250°F (10 bars at 121°C)

ANSI 250
 300 psig at 150°F (20 bars at 65°C)
 250 psig at 250°F (17 bars at 121°C)

- Tolerance of ±0.125" (±3 mm) should be used
- See performance curves on page 3
- For exact installation, data please write factory for certified dimensions
- Pump equipped with casing drain plug and ¼" NPT suction and discharge gauge ports

MECHANICAL SEAL DATA

Seal type: 2A **Stationary seat:** Silicone carbide
Secondary seal: EPDM **Rotating hardware:** Stainless steel
Spring: Stainless steel

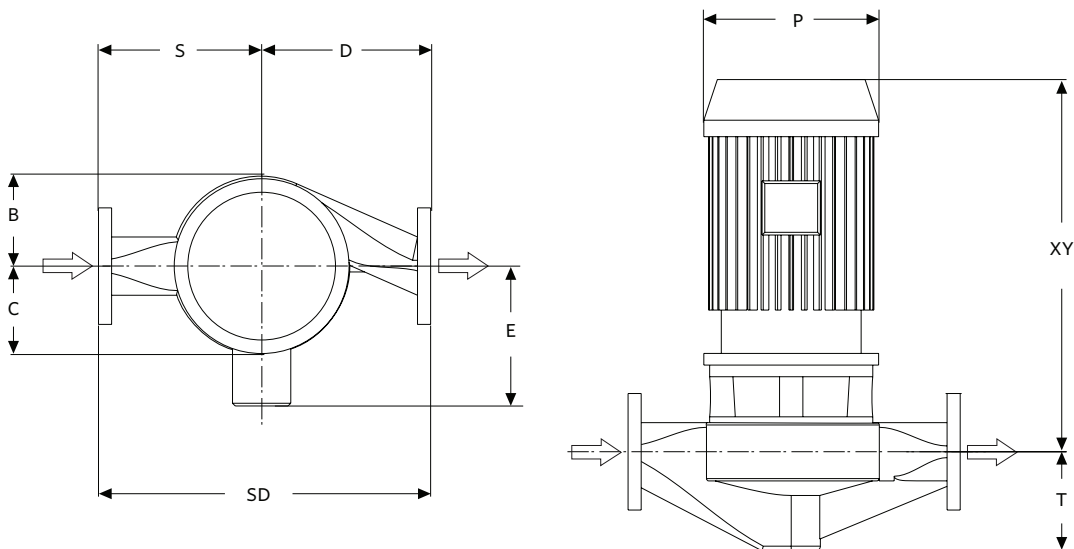
OPTIONAL EQUIPMENT

FLUID TYPE	ALL GLYCOLS > 30% WT CONC		ALL OTHER NON-POTABLE FLUIDS		POTABLE (DRINKING) WATER	
	up to 200°F (93°C)	over 200°F (93°C)	up to 200°F (93°C)	over 200°F (93°C)	up to 200°F (93°C)	over 200°F (93°C)
Rotating face	Silicone carbide		Resin bonded carbon	Antimony loaded carbon	Resin bonded carbon	
Seat elastomer	EPDM (L-cup)	EPDM (O-ring)	EPDM (L-cup)	EPDM (O-ring)	EPDM (L-cup)	EPDM (O-ring)
Material code	SCSC L EPSS 2A	SCSC O EPSS 2A	C-SC L EPSS 2A	ACSC O EPSS 2A	C-SC L EPSS 2A	C-SC O EPSS 2A

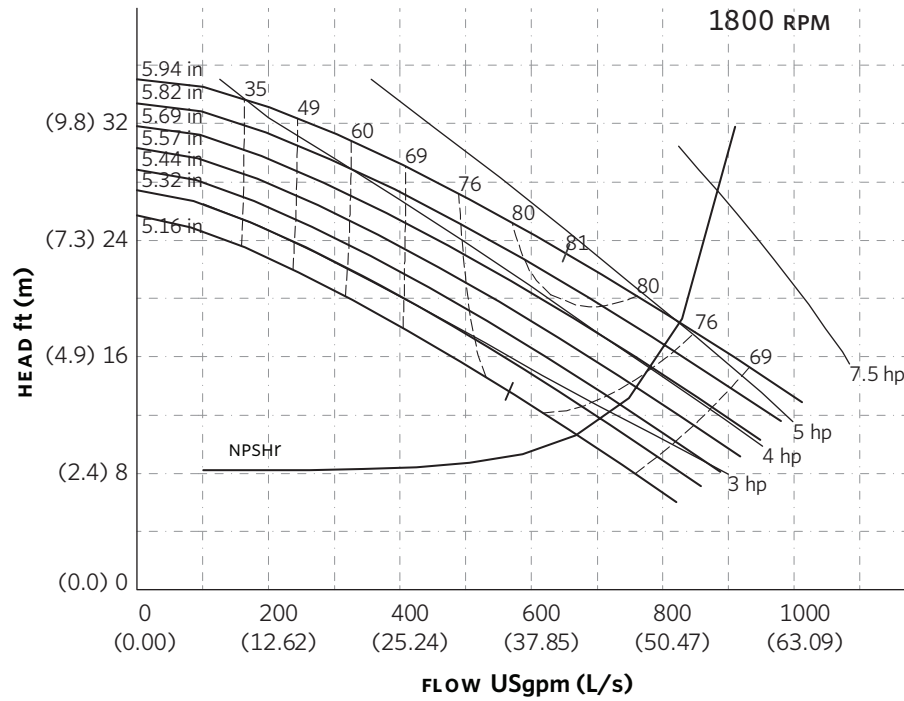
MOTOR FRAME	HORSEPOWER @ RPM ODP & TEFC		DIMENSIONS inches (mm)			SHIP. WEIGHT lbs (kgs)	
	1800	1200	E	P	XY	ODP	TEFC
56C	—	0.5	6.00 (152)	7.50 (191)	18.27 (464)	—	—
143	—	0.75	6.13 (156)	8.63 (219)	19.52 (496)	—	—
145JM	—	1	6.13 (156)	8.63 (219)	19.52 (496)	321 (145.6)	335 (152.0)
182JM	3	1.5	7.50 (191)	10.38 (264)	21.52 (547)	330 (149.7)	374 (169.6)
184JM	5	2	7.50 (191)	10.38 (264)	21.52 (547)	345 (156.5)	381 (172.8)
213JM	7.5	3	8.25 (210)	12.13 (308)	23.90 (607)	373 (169.2)	449 (203.7)

PUMP DIMENSIONS
inches (mm)

INLET	OUTLET	B	C	D	S	SD	T
6.00 (152)	6.00 (152)	8.46 (215)	6.23 (156)	12.00 (305)	17.50 (445)	28.50 (724)	9.68 (246)



SERIES 4380 PERFORMANCE CURVES



Curve number
PT209-1-0-1800

Series
4300
4380

Size
6 × 6 × 6

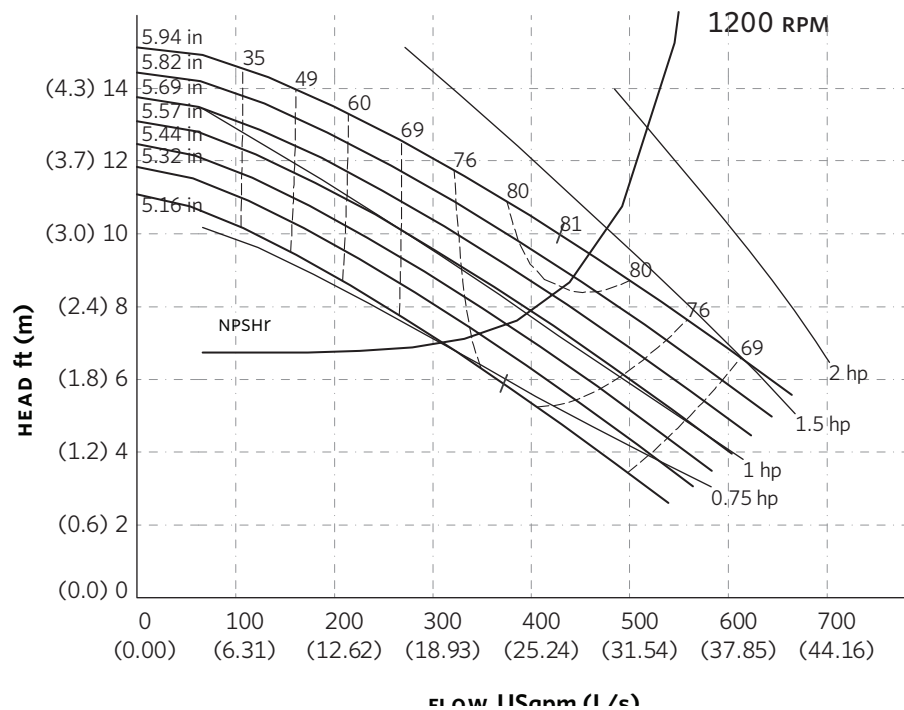
RPM
1800

BHP based on shown
Fluid's sp. gr.

Availability
4300 all ratings
4380 all ratings

Performance
guaranteed only
at operating point
indicated.

Curve shown for
clear, cold water
- SP. GR. 1.0000



Curve number
PT209-1-0-1200

Series
4300
4380

Size
6 × 6 × 6

RPM
1200

BHP based on shown
Fluid's sp. gr.

Availability
4300 all ratings
4380 all ratings

Performance
guaranteed only
at operating point
indicated.

Curve shown for
clear, cold water
- SP. GR. 1.0000

Performance curves are for reference only.
Confirm current performance data with Armstrong ACE Online selection software.

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